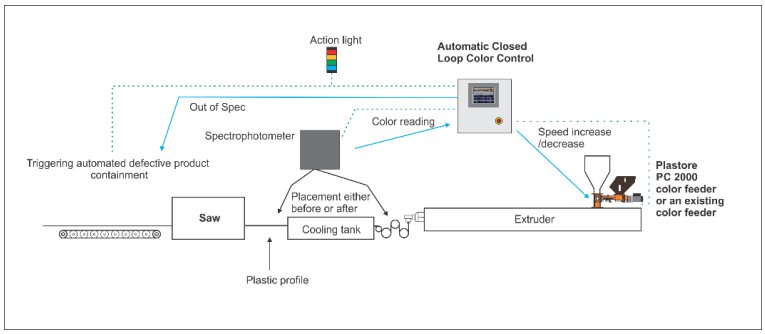

Return on Investment Calculation Sheet

Enter numbers from your own production in the blue boxes to find out how much you can save by implementing ACLCC

Cost per foot/meter of product, including Material, Labor and Overhead	
Production per minute in feet/meters	
Average time in minutes before it is discovered that color is out of specification	
Average number of times per day that color goes out of specification on a single line	
SUBTOTAL: Savings with NO color interruptions during production	0.00
Increased production based on 3 minutes of additional in spec material per color change and 3 minutes of reduced scrap during startup of a new color*	0.00
Number of color changes per day on a single line	
SUBTOTAL: Color Change Savings	0.00

Potential savings by improving color control efficiency

Color concentrate added as a %	
Production per day in lbs. or kg	
Cost of color per lbs. or kg	

Estimated color savings after implementation of ACLCC = 0.25%*

SUBTOTAL: Potential color concentrate savings	0.00
Total savings based on increased production per day	0.00
Average annual production days	
Average yearly cost per production line to sort and remove defective product	
Average Cost of Quality due to customer dissatisfaction	
Potential annual cost savings	0.00

* This will vary from application to application.

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