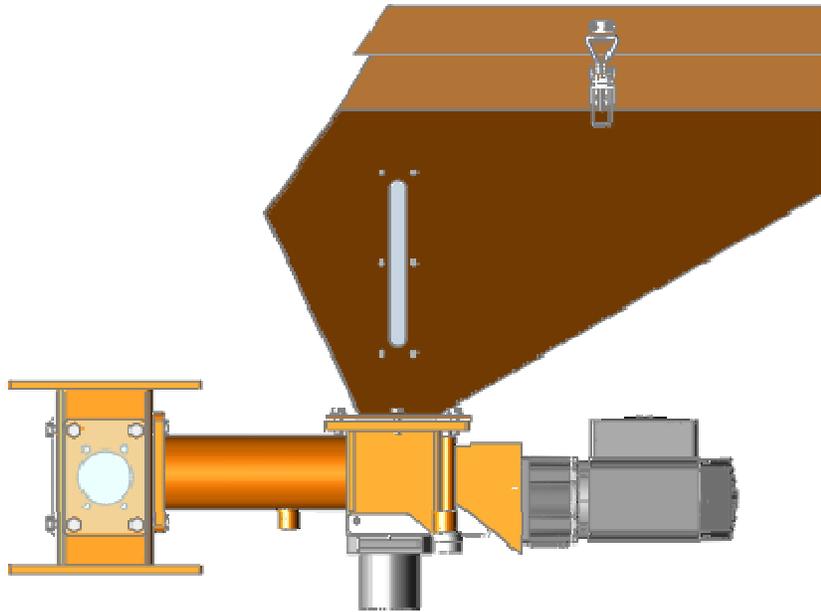


# PLASTICOLOR 4000



**Plasticolor 4000 shown with AC Motor Optional Quick Drain**

## THE PLASTICOLOR 4000

The heavy-duty Plasticolor 4000 is ideal for those big jobs of feeding virgin material, Regrind or other additives at feed rates up to 5,000 pounds per hour. It looks similar to the PC3000, but a bigger diameter body allows the use of a larger feed screw

The Plasticolor 4000 accurately adds free-flowing plastic material or additives to the production process directly at the machine's throat. This capability can significantly reduce manufacturing costs and expand manufacturing capabilities. The Plasticolor is ideal for extrusion, injection molding, and blow molding applications alike.

Basic feeder operation is straightforward. The Plasticolor feeder is mounted on a neckpiece installed directly under the production machine's primary material hopper. The feeder then uses a feed screw assembly to meter the additive material into the primary material stream, passing through the neckpiece material stream through the neckpiece.

The additive feed rate is selected and controlled by a solid-state controller that controls the speed of the motor that drives the feed screw.

**THE PLASTICOLOR ADVANTAGES INCLUDE:**

**Accuracy.** Premium motor with available closed-loop speed control and precision feed screws assure accurate, consistent feed rates.

**Reliability.** The Plasticolor is built to last! It uses cast aluminum and welded steel plate construction for strength and rigidity assuring long life and absolute minimum maintenance cost.

**Serviceability.** Feed screws are changed in a few minutes, and additives can be changed even faster without tools or removing the hopper from the feeder.

**Ease of Operation.** Simple, easy-to-use controls ensure that anyone can operate the feeder to get accurate, repeatable results even while the unit is online.

**Versatility.** Multiple feed screw combinations and motor speeds handle most types of free-flowing, nonbridging materials. Whether the fed material is strand cut, dice-cut, or bead round or square big or small your Plasticolor can be custom configured to handle it out of standard components. Interchangeable feed screws allow the same feeder to be used to feed ounces or pounds of material. Multiple Plasticolor feeders on the same neckpiece solve the problem of feeding multiple additives at the same time.

**Flexibility.** Custom neckpieces and hoppers can be specified to tailor the Plasticolor to your application. Standard options include items such as: Hopper Loaders, Feeder Speed-to-Extruder Speed Synchronizers, Feeder Dosage Size Limiters, Custom Control Cabinets, Hopper Level Alarms, and Special Feed screws all designed to optimize the Plasticolor for your specific application.

**Feedscrew Assemblies and Feed Rates for PC4000**

	FEEDSCREWS
Motor Rpm	58/70 Blue
340	115 -3445 ( 52 - 1,562)
680	230 - 6,000 ( 104 - 2,721)

Feed Rates listed are in Pounds per Hour, and (Kg/hr) and are based on polystyrene.

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