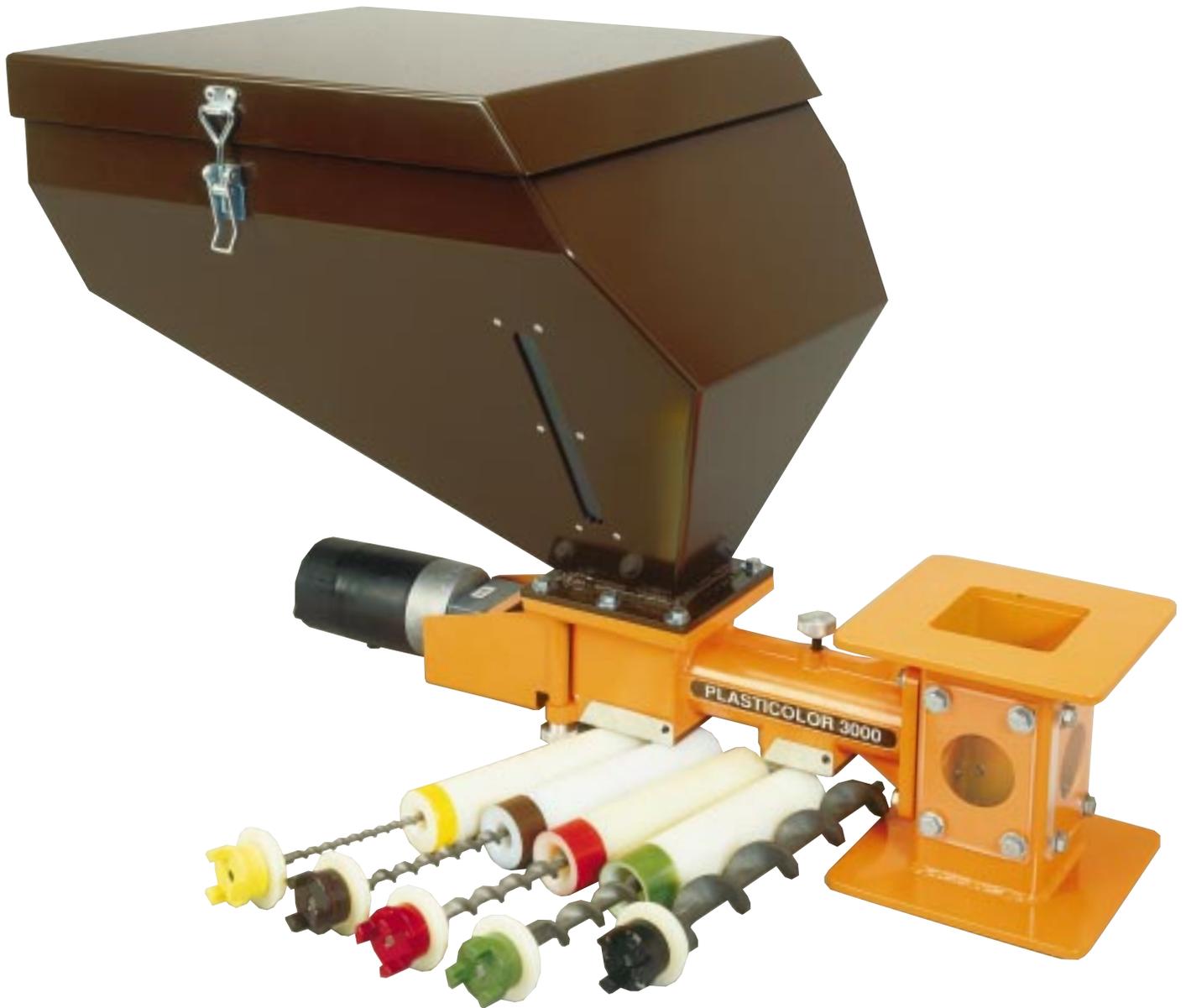


PLASTORE®



PLASTICOLOR PROPORTIONING UNITS

Accurate,
reliable, dosing
and mixing.

THE PLASTICOLOR ADDITIVE FEEDER

The Plasticolor accurately adds free-flowing plastic material or additives to the production process directly at the throat of the machine ... a capability that can greatly reduce manufacturing costs and provide expanded manufacturing capabilities. The Plasticolor is ideal for extrusion, injection molding, and blow molding applications alike.

Basic feeder operation is straightforward. The Plasticolor feeder is mounted on a neckpiece installed directly under the production machine's main material hopper. The feeder then uses a feedscrew assembly to meter the additive material into the primary material stream passing through the neckpiece. The additive feed rate is selected and controlled by a solid-state controller that controls the speed of the motor that drives the feedscrew. A number of interchangeable feedscrew sizes are available for each feeder to provide feed rates that range from a couple of ounces-per-hour to 5,000 pounds-per-hour.

THE PLASTICOLOR ADVANTAGES INCLUDE:

Accuracy. Premium motor with closed-loop speed control and precision feedscrews assure accurate, consistent feed rates.

Reliability. The Plasticolor is built to last! It uses cast aluminum and welded steel plate construction for strength and rigidity ... assuring a long life and absolute minimum maintenance cost.

Serviceability. Feedscrews are changed in a few minutes and additives can be changed even faster ... all without tools or removing the hopper from the feeder.

Ease of Operation. Simple, easy-to-use controls make sure that anyone can operate the feeder to get accurate, repeatable results ... even while the unit is on-line.

Versatility. Multiple feedscrew combinations and motor speeds handle most types of free-flowing, non-bridging materials. Whether the fed material is strand-cut, dice-cut, or bead... round or square ... big or small ... your Plasticolor can be custom configured to handle it out of standard components. Interchangeable feedscrews allow the same feeder to be used to feed ounces or pounds of material. Multiple Plasticolor feeders on the same neckpiece solve the problem of feeding multiple additives at the same time.

Flexibility. Custom neckpieces and hoppers can be specified to tailor the Plasticolor to your application. Standard options include items such as: Hopper Loaders, Feeder Speed-to-Extruder Speed Synchronizers, Feeder Dosage Size Limiters, Custom Control Cabinets, Hopper Level Alarms, and Special Feedscrews ... all designed to optimize the Plasticolor for your specific application.

PLASTICOLOR 2000

Designed for small to medium size production machines. The PC2000 provides feed rates from a few ounces-per-hour to 48 pounds-per-hour. It is an ideal choice for delivering color and other additives accurately and reliably. Select from multiple neckpiece designs, six interchangeable feedscrew sizes, and two standard size hoppers (0.3, and 0.9 cubic ft.).



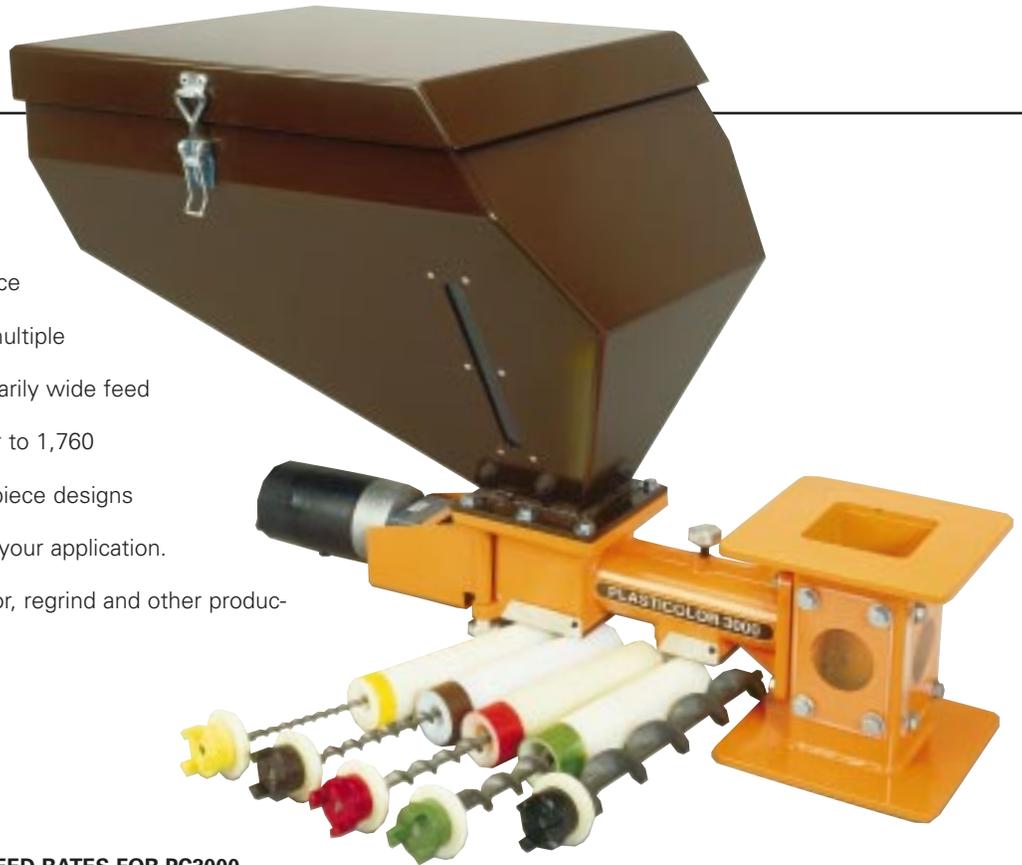
FEEDSCREW ASSEMBLIES AND FEED RATES FOR PC2000

screw motor	6/12 white	8/15 silver	10/17 orange	13/20 purple	15/22 gold	17/25 red
G-2	0.16 - 2.2	0.4 - 6.2	0.6 - 13	1 - 24	2 - 36	2 - 46

Feed rates listed are in pounds per hour, based on polystyrene.

PLASTICOLOR 3000

The PC3000 is designed for larger production machines. A choice of eight different feedscrews and multiple motor speeds provide an extraordinarily wide feed rate range of a few ounces-per-hour to 1,760 pounds-per-hour. A variety of neckpiece designs assure the right one is available for your application. The PC3000 is ideal for feeding color, regrind and other production additives.



FEEDSCREW ASSEMBLIES AND FEED RATES FOR PC3000

screw motor	6/12 white	8/15 yellow	10/17 orange	13/20 brown	15/22 gold	17/25 red	25/34 green	40 black
G-165	0.16 - 2.2	0.4 - 7	0.6 - 13	1.1 - 24	2.0 - 36	2 - 46	8 - 150	28 - 572
G-260	0.3 - 3.2	0.4 - 12	1.0 - 24	1.3 - 35	2.3 - 55	3 - 75	9 - 235	33 - 880
G-500	0.5 - 4.2	0.7 - 22	1.3 - 36	1.7 - 66	3.3 - 100	4 - 143	11 - 462	55 - 1760

Feed rates listed are in pounds per hour, based on polystyrene.

PLASTICOLOR 4000

The heavy-duty Plasticolor 4000 is ideal for those big jobs of feeding virgin material, regrind or other additives at feed rates of up to 5,000 pounds-per-hour. It looks similar to the PC3000, but bigger diameter body allows use of larger feedscrew.

FEEDSCREW ASSEMBLIES
AND FEED RATES FOR PC4000

screw motor	58/70 blue
G-260	88 - 2,650
G-500	121 - 5,000

Feed rates listed are in pounds per hour, based on polystyrene.

AC MOTOR AND CONTROL



DRIVE DESCRIPTION:

The single feeder drive is a Yaskawa V1000 AC controller installed in an enclosure that meets NEMA type 4X/12 indoor use requirements.

200VAC-230VAC, 1 Phase/3 Phase, 50/60 Hz Input

Dimensions: L=8.75" x W=6.12" x H=7.15"

DRIVE FEATURES:

- 4-Digit LED digital operator status display
- Auto restart
- Analog input
- Multifunction relay output
- Two multifunction open collector outputs
- Analog output
- RS485 Modbus RTU communication port
- Remote speed reference: 0-10 VDC (20 kohms) or isolated 4-20 mA (250 ohms)
- Analog monitor output: 0-10 VDC proportional to output frequency or output current
- MTBF: exceeds 28 years

DRIVE OPTIONS:

- Synchron slave

MOTOR DESCRIPTION:

The Plastore AC drive system offers reliability and durability. We have paired the versatile Yaskawa V1000 AC drive with a custom designed Groschopp AC gear motor.

Existing Plastore feeders can be easily upgraded to this AC drive system.

MOTOR DESCRIPTION:

230V / 0.110hp / 3400 rpm / 3 phase AC Gear Motor

MOTOR FEATURES:

- Dynamically balanced
- Ball-bearing construction
- All aluminum frame
- Durable, powder coating
- NEMA 1.15 service factor
- Run capacitor
- Class "F" insulation
- Auxiliary shaft

MOTOR OPTIONS:

- 170 RPM, 340 RPM & 680 RPM
- Optional Encoder